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Assistant Commissioner for Patents
Washington D.C. 20231

Case Docket No. 1268-093A

Sir:

Transmitted herewith for filing is the patent application of:

INVENTOR: Moshe FINAROV

FOR: AN APPARATUS FOR INTEGRATED MONITORING OF WAFERS AND FOR
PROCESS CONTROL IN THE SEMICONDUCTOR MANUFACTURING AND A
METHOD FOR USE THEREOF

Enclosed are:

- ☒ [X] 29 pages of specification, claims, abstract
- ☐ [] Declaration & Power of Attorney
- ☐ [] Priority Claimed
- ☐ [] Certified copy of
- ☒ [X] 12 sheets of formal drawing
- ☐ [] An assignment of the invention to _____ and the assignment recordation fee
- ☐ [] A verified statement to establish small entity status under 37 CFR 1.9 and 37 CFR 1.27
- ☒ [X] Preliminary Amendment
- ☐ [] Information Disclosure Statement, Form PTO-1449
- ☐ [] Copies of IDS Citations
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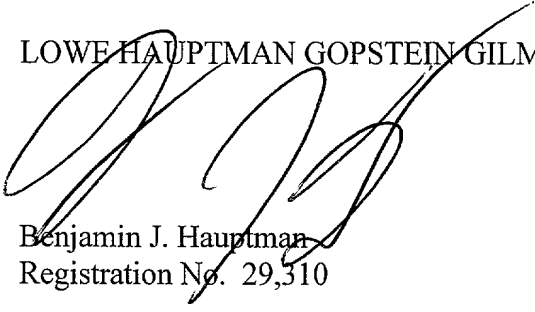
The filing fee has been calculated as shown below:

	NO. FILED		NO. EXTRA	RATE	AMOUNT
Total Claims	15	MINUS 20	0	x \$18 =	\$ 0.0
Independent Claims	2	MINUS 3	0	x \$78 =	\$ 0.0
If multiple dependent claims are presented, add \$260.00					\$ 0.00
Basic Fee					\$ 690.0
Total of above calculations					\$ 690.0
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Respectfully submitted,

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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of :
Moshe FINAROV :
Serial No. Not yet assigned : Group Art Unit: Not yet assigned
Filed: July 26, 2000 : Examiner:
:

For: AN APPARATUS FOR INTEGRATED MONITORING OF WAFERS AND FOR
PROCESS CONTROL IN THE SEMICONDUCTOR MANUFACTURING AND A
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PRELIMINARY AMENDMENT

Assistant Commissioner For Patents
Washington, D. C. 20231

Sir:

Preliminary to examination of the above-referenced application, please amend the
application:

IN THE SPECIFICATION:

On page 1, after the title, please insert the following:

--The present application is a continuation-in-part of U.S. Application Serial No.
09/509,080 filed March 22, 2000, entitled AN APPARATUS FOR INTEGRATED
MONITORING OF WAFERS AND FOR PROCESS CONTROL IN THE SEMICONDUCTOR
MANUFACTURING AND A METHOD FOR USE THEREOF--.

REMARKS

The above-referenced application is amended to identify the parent application. Entry of this amendment is courteously solicited.

Very truly yours,

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AN APPARATUS FOR INTEGRATED MONITORING OF WAFERS AND FOR PROCESS CONTROL IN THE SEMICONDUCTOR MANUFACTURING AND A METHOD FOR USE THEREOF

FIELD OF THE INVENTION

The present invention relates to the semiconductor industry in general, and to an apparatus for monitoring wafers and process control in the semiconductor processing and a method for use thereof, in particular.

BACKGROUND OF THE INVENTION

The current trends of shrinking dimensions in the semiconductors industry and the dynamic nature of the processes involved in the semiconductor manufacturing, increase the need for accurate diagnostic tools, capable of providing real time measurements for short time to-respond feedback loops, such as closed loop control and feedforward control. Such stringent requirements cannot be obtained by off-line ("stand alone") measuring systems, which do not provide a real time response. Inspection and measuring by such systems, however precise and accurate they are, slow-down the manufacturing process and consume valuable time and clean room space. On the other hand, in-situ detection devices such as end-point detection devices, which are used at different stages of the production line, although they provide real-time monitoring, their performance is not accurate enough. Such devices are exposed to the conditions in the active area of the production line, thus the data obtained by them is rather an averaging over a relatively large area and they cannot provide mapping capabilities.

This situation enhanced the development of a fundamental solution by means of integrated monitoring and process control, i.e., physical implementation of monitoring tools, with full metrology capabilities, within the production line in the semiconductor fabrication plant. (Dishon, G., Finarov, M., Kipper, R.

(1997) Monitoring choices of CMP planarization process, 2nd International CMP planarization conference, February 13-14, Santa Clara, CA.)

The terms “integrated apparatus” or “integrated device” as used in the present invention refers to an apparatus that is physically installed inside the processing equipment or is attached to it and is dedicated to a specific process. Wafers are transferred to said apparatus by the same robot which serves the processing equipment.

Integrated devices should be considered from several aspects and meet specific requirements in order to become real and feasible:

- (a) Small footprint – an integrated device should have as small footprint as possible in order to be physically installed inside the Processing Equipment (hereinafter called PE), e.g., inside the Chemical Vapor Deposition (hereinafter called CVD) equipment, inside the Chemical Mechanical Polishing (hereinafter called CMP) polisher or inside the photocluster equipment;
- (b) Separation of the measuring unit from the PE environment, e.g., using sealed enclosure. This is aimed at two objectives:
 - (I) Cleanliness - measuring unit must not interfere in any way with the operation of the PE or introduce any potential risk for contamination;
 - (II) To enable the application of certain conditions inside the integrated apparatus, such as pressurized gases in the CMP equipment (in order to prevent water vapor from penetrating the apparatus);
- (c) Maintaining a stationary wafer during measurement in order to minimize system's footprint and to exclude extra wafer handling;
- (d) High speed measuring unit (e.g., fast positioning, autofocusing and measurment);

- (e) Means to directly respond to a certain cause with the correct straightforward correction action.
- (f) Easy and quick maintenance by simple replacement of each functioning unit (component).
- (g) Having the option to be bypassed by the production process and to operate at off-line mode.

In addition to the aforementioned specific design requirements, integrated device should have other general functions as described hereinafter.

Reference is made to Fig. 1, prior art, which generally illustrates an integrated apparatus which measures the thickness of thin films on the surface of a silicon wafer (the metrology device known as Integrated Thickness Monitoring system - ITM NovaScan 210, commercially available from Nova measuring instruments Ltd., Rehovot, Israel). The prior art will be described using this metrology device.

In general, the known metrology apparatus of Fig. 1 comprises an optical measurement unit (MU) 1, an external light source 10 and a control unit (CU) 2, which controls the movement and image acquisition of the optical measurement system 1 as well as the operation of the external light source 10. The optical measurement system 'sees' the wafer through an optical window 3. Optical measurement system 1 typically comprises an optical unit 4, whose optical path is shown in detail in Fig. 2, a translation system 5 capable of allocating measurement at any point on the wafer w , such as an X-Y stage, and data and image processing unit 6 forming part of the control unit 2.

The optical path for the exemplary apparatus is illustrated in Fig. 2 and is described hereinafter. The optical unit comprises an external (to the MU 1) white light source 10, an optic fiber 11, a condenser 12, which directs the light onto a beam splitter 13, a focusing target 25, a tube lens 14, a translatable objective 15, an optical window 3 and the wafer's plan w . Behind the beam

splitter **13** are located a pinhole mirror **16**, a relay lens **17** and a CCD camera **18**. Behind the pinhole mirror **16** there is another relay lens **19**, a mirror **20** and a spectrophotometer **21**. For the apparatus described here, only the objective **15** is translated, parallel to the wafer's plan w .

A light beam **22** emanates from the external light source **10**, is conveyed to the MU **1** by fiber optic **11**. It enters the MU **1**, to the condenser **12** till beam splitter **13** which deflects it toward the wafer w , via lenses **14** and **15** (mirrors which serve as well to convey light beam **22** are not shown) The reflected light beam (not labeled) is transmitted by lenses **14** and **15**, passes through beam splitter **13** and is deflected by pinhole mirror **16** to the CCD camera **18** where the image acquisition takes place. The portion of the light beam, which passes through the pinhole in the pinhole mirror **16**, reaches the spectrophotometer **21**. The focusing target **25** is any high contrast object, such as a metallic pattern on a glass substrate. The pattern can be any easily identifiable pattern, such as a contrast edge, a grid, etc.

The main two functions of the optical unit **4** are the positioning (including focusing, image acquisition and image processing) channel **100** and the measuring (including illumination and detection) channel **200**. The positioning channel **100** is aimed at identifying the exact location of the wafer w and the specific sites on the wafer w where measurements have to be done. Autofocusing using, among other things, focusing target **25**, is performed according to any method known in the art. Such a method based on the patterned features on the wafers is disclosed in US patent No. 5,604,344. After the positioning and autofocusing are done, the objective **15** is located above the predetermined location on the wafer w . Now, a measurement is conducted by the measuring channel **200**. It should be noted that the positioning channel **100** and the measuring channel **200** are partly composed of the same optical elements as shown in Fig. 2, especially with respect to the moving optical head which is the objective **15** in this case. This overlap is feasible, mainly because

both channels **100** and **200** in the ITM NovaScan 210 use almost the same spectral range. A direct result of this situation is that single optical window **3** is capable to serve both channels.

However, another situation is when an integrated measurement device uses different wavelengths for the positioning channel and for the measuring channel, or when optical measurements are required at more than one spectral range. For example, a method for layer composition measurements and contamination analysis during the CVD process is conducted by infrared optical assembly which cannot be used for the positioning channel **100**.

Therefore, with respect to applications when different wavelengths are used for positioning and for measurements or when measurements at different spectral ranges are required, a new shortcoming of the common integrated devices arises: due to optics limitations, both positioning channel **100** and measuring channel **200** cannot use the same optical elements and the optical window **3** cannot serve both channels, as known to a man skilled in the art. With respect to the known ITM NovaScan 210 presented above, optical window **3** designed for positioning channel **100** and operation under visible light conditions, cannot serve UV, Infrared or X-rays measuring. Moreover, recalling the specific requirements for integrated device, this problem cannot be solved by installing two different optical windows with similar dimensions to those of optical window **3** due to footprint limitations. Alternatively, a permanent omission of the optical window **3** is not practical because of the requirement to separate the MU **1** from its environment.

Therefore, the objectives of the present invention is to overcome the aforementioned limitations:

- 1) To provide an integrated apparatus for monitoring and process control under conditions where different spectral ranges are used for positioning,

measurement, mapping and any other operation performed by the apparatus or any combination of such operations.

- 2) To provide specifically an integrated apparatus for monitoring layers thickness and layers composition and for process control using visible light and FTIR, respectively.
- 3) To provide specifically an integrated apparatus for monitoring the thickness and the photosensitivity of photoresist layers by using respectively, visible and ultraviolet spectrophotometry
- 4) To provide specifically an integrated apparatus for monitoring layers thickness and layers composition and for process control by using x-ray spectroscopy.

Hereinafter the term “optical unit” as used in the present invention means an assembly that includes all of the physical optical components that enables the performing of optical activities (e.g., measurements, image acquisition) at a specific spectral range, where the optical components comprise an illumination source, preferably external, a detector (e.g., spectrophotometer) or imaging device (e.g., area CCD) and a suitable combination of optical elements, such as lenses, beam splitters, mirrors, fiber optics and so on, for directing the input illumination beam toward the wafer and the output beam, from the wafer into the detector;

The illumination source can be external to the measuring unit in which all the other components of the optical unit are assembled or can be installed within the measuring unit. In the first case the light beam is conveyed to the measuring unit by a suitable light guide.

The term “channel” or “optical channel” as used in the present invention means the using of an “optical unit” for specific purpose and includes the communication with a control unit as well as electricity supply.

Thus, an "optical unit" can serve more than one "channel", as in the example above. In this example of the ITM NovaScan 210, channels *100* and *200* operating at visible light, comprise nearly the same optical components (except a spectrophotometer and a CCD) denoted for convenience as optical unit 4 (wherein the light source 10 is part of unit 4).

SUMMARY OF THE INVENTION

It is the object of the present invention to overcome the limitations of the prior art.

The present invention relates to an integrated apparatus for monitoring wafers and for process control in the semiconductor manufacturing process, by means of optical measurements at more than one spectral range, and a method for use thereof. Said apparatus comprising at least two separate optical units, each for measurements at a different spectral range wherein each unit uses a different optical window.

The present invention further relates to a method for monitoring of wafers and for process control in the semiconductor manufacturing by optical measurements at more than one spectral range for any process in the semiconductor manufacturing and for the CVD process, in particular.

The apparatus according to the present invention comprises a measuring unit for performing optical measurements in predetermined sites on said wafer, illumination sources for illuminating said wafer via measuring unit, supporting means for holding, rotating and translating the wafer and a control unit connected to said measuring unit, to said supporting means and to said illumination sources. The measuring unit comprises: (a) at least two separate optical units, each operating at a different distinct spectral range; (b) a separate optical window for each optical unit through which the wafer is illuminated; (c) at least one movable optical head which includes part or all of the optical

components of said optical units; (d) mechanical means for translating said optical head relatively to the wafer's surface such that each of said optical units can measure the whole area of the wafer through its corresponding optical window and perform autofocusing.

The apparatus, according to the present invention, can be installed inside any part of the semiconductor production line, i.e., inside the photocluster equipment, the chemical vapor deposition (CVD) equipment or the chemical mechanical polishing (CMP) equipment.

In a preferred embodiment of the present invention, one optical unit, comprising of optical elements suitable for measurements in the visible range, is used for positioning and for obtaining spectroscopic data in the visible range. The other optical unit or units consist of optical elements suitable for measurements at any other spectral ranges, such as the infrared, ultraviolet or X-ray or at a specific wavelength.

In a preferred embodiment of the present invention, said apparatus is installed inside the CVD equipment cluster and comprises two optical units. One optical unit, comprising of optical elements suitable for measurements in the visible range of the electromagnetic spectrum, is used for positioning and for thickness measurements. The second optical unit is for layer composition measurements and contamination analysis and comprises of optical components suitable for measurements in the infrared range of the spectrum based on Fourier Transform Infrared spectrometry (FTIR).

In another preferred embodiment of the present invention, the second unit comprises optical elements suitable for illumination and optical measurements in the ultraviolet range of the spectrum, is used for illuminating a wafer by ultraviolet illumination and measuring the reflected signals by means of a detector.

Yet in another preferred embodiment of the present invention, the second unit comprises optical elements suitable for illumination and optical measurements in the X ray range of the spectrum, is used for illuminating a wafer by X ray radiation and measuring the reflected signals by means of a detector.

In a preferred embodiment of the present invention the measuring unit comprises two adjacent elongated windows of length equal to or longer than a semiconductor wafer radius and separated by a distance d . The wafer is held by a stable support with means for rotating the wafer around an axis perpendicular to its plane. The movable optical head has means to move along the window length, and either the supporting means of the wafer or the movable optical head have means for linear translation along the x axis perpendicular to the windows elongated axis and equal to the distance Δx between the windows' centers such that the wafer can be centered under one window or the other. This design of the windows, combined with the relative movements of wafer and optical head, enables each optical unit to measure any point on the surface of a wafer.

Yet, in another preferred embodiment of the present invention, the wafer's supporting means has means for accurate rotation.

According to the present invention, there can be more than two optical units and corresponding windows, wherein the supporting means or the optical head have several positions or continuous translation with appropriate motion control along the x axis.

According to another embodiment of the present invention, the integrated apparatus of the present invention comprises; a supporting assembly for supporting said workpiece; an optical monitoring unit accommodated opposite the surface of said workpiece and separated therefrom by an optical window, said optical monitoring unit is mounted for reciprocating movement within a plane parallel to said window for monitoring at least one desired parameter of said semiconductor workpiece and having a pattern recognition and an auto-focusing utilities. Said optical window comprises one or a plurality of relatively small window fragments located in pre-determined locations to enable observation of desired pre-determined portions of said workpiece and the size and shape of said window fragments are selected according to the requirements of transparency in a pre-determined spectral range, mechanical strength and ability of pattern recognition and auto-focusing.

According to one embodiment of the present invention said supporting assembly is mounted for substantially slow rotation;

The optical monitoring unit can comprise a spectrophotometer or an ellipsometer.

The desired portions of the workpiece preferably include the center and part of the edge of said workpiece. In one embodiment at least one of said optical window fragments is of a circle's sector shape. Yet in another embodiment at least one of said window fragments is of a rectangular shape and optionally one additional optical window fragment is of a bent strip-like shape around the workpiece' edge.

The present invention further relates to a method for optical monitoring of semiconductor workpiece having an axis of symmetry, for process control in the semiconductor production process, by optical scanning the workpiece, using movable optical unit, through optical window designed as a plurality of relatively small window fragments which are located in pre-determined locations to enable observation of desired portions of the workpiec and defining

at least one desired parameter of said semiconductor workpiece at said desired portions. The size and the shape of said fragments being selected according to the requirements of transparency in the pre-determined spectral range, mechanical strength and ability of pattern recognition and auto-focusing.

The track of said optical scanning is designed in such a manner that enables pattern recognition and autofocusing.

Said method can further comprise rotation of said workpiece by a pre-determined angle.

According to a preferred embodiment of the present invention, said workpiece has multi-layer structure and at least one of the desired parameter to be measured is the thickness of at least one of the workpiece' layers and said optical scanning includes measuring of spectral characteristics of light response of the scanned portions of the workpiece.

BRIEF DESCRIPTION OF THE DRAWINGS

The present invention will be further understood and clarified by the following drawing description. This description does not intend, in any way, to limit the scope of the present invention.

Fig. 1 is a schematic illustration of an exemplary known integrated metrology apparatus.

Fig. 2 is a schematic illustration of a known integrated apparatus optical unit.

Fig. 3(a) is a schematic side view of an integrated apparatus according to a preferred embodiment of the present invention.

Fig. 3(b) illustrates the optical unit of the measuring channel of an integrated apparatus according to a preferred embodiment of the present invention.

Fig. 4 is a three-dimensional side view of the integrated apparatus.

Figs. 5(a) and 5(b) are possible implementations of ITM CVD apparatus within CVD equipment

Fig. 6 is a flow chart of a method for integrated monitoring and control of CVD process.

Figs. 7(a) and 7(b) illustrate a side view and a top view of a possible initial configuration of the integrated apparatus;

Figs. 8(a) and 8(b) are schematic illustrations of respectively, side view and top view of the integrated apparatus when the positioning channel is operated.

Figs. 9(a) and 9(b) are schematic illustrations of respectively, a side view and a top view of the integrated apparatus when the measurement channel is operated.

Figs. 10A and 10B are schematic illustrations of an integrated measuring apparatus according to another preferred embodiments of the present invention;

Figs. 11 to 14 are schematic illustrations of different fragmented window configurations forming part of the apparatus of Figs. 10A and 10B.

DETAILED DESCRIPTION OF THE INVENTION

It is common knowledge to people who are skilled in the art of the present invention, that application of different ranges of wavelengths for different purposes in a single apparatus is not feasible using the same optical elements for both ranges due to limitations of refractive and reflective optics. Thus generally, different optical components should be used for each distinct wavelengths range.

Therefore, in addition to the principles of integrated devices mentioned in the background, the design of the integrated monitoring apparatus should meet additional principles according to the purposes of the present invention:

- (a) Separation between optical units that operate at different spectral ranges.
- (b) A different optical window for each unit, made of materials transparent to illumination used at that unit. As an option, a window may be opened for a predetermined period of time to allow measurements under special conditions (such as X-ray measurements)
- (c) Different illumination sources for each optical unit which can be either installed within the optical unit or can be external to said unit. In the latter

case, separated means to convey the light (e.g. optic fiber) from each external source to its channel inside the sealed enclosure, are required as well.

Due to footprint limitation each window is smaller than a wafer (as compared to optical window 3) and therefore an additional principle is:

- (d) Mechanical means to control the relative movement of the movable optical components with respect to the wafer in a way which enables each of the optical units to reach any point of the wafer w .

Detailed description of preferred embodiments

Reference now is made to Fig. 3(a), which schematically illustrates a side view of an integrated apparatus for monitoring and process control according to a preferred embodiment of the present invention. It comprises two external light sources **10** and **50**, a measuring unit (MU) **110** and a control unit **120**. The external light sources can be any illumination sources for different spectral ranges (e.g., deep UV, visible light, infrared). The light is conveyed to the MU **110** by light guides (e.g., fiber optics) (not shown). The MU **110** comprises a sealed enclosure **36** and in it there are three different channels: (i) a positioning channel, (ii) a measuring channel for visible light optical measurements, such as thickness measurements and (iii) a measuring channel **400** based on spectral range other than the visible range. Since both channels (i) and (ii) use the same spectral range, i.e., visible range, and have nearly the same optical components, they are physically combined into one optical unit in a similar way to the optical configuration presented in Fig. 2, and will be referred to as optical channel(s) **300** in Fig. 3(a). Channel **400** is realized in a separate optical unit.

The apparatus comprises rigid and stable supporting means **30**, which holds the wafer w during measurement. This can also be a vacuum chuck (not shown) which clamps the wafer w from its bottom side. In addition, the supporting means **30** has optionally the ability to rotate around an axis **33** and to move

along the x axis (along the figure plane). The integrated apparatus has similar basic components (e.g., MU 1 and CU 2) as the aforementioned integrated tool (Fig. 1).

As shown in Fig. 3(a) positioning and measuring channel **300** is separated from measuring channel **400** and each of which comprises optical elements suitable for the applied spectral ranges. In addition, each of the channels **300** and **400** uses different optical windows **31** and **32**. Positioning and measuring channel **300** is similar to the optical path of the ITM NovaScan 210 and is illustrated in Fig. 2. Reference is also made to the description of optical unit 4 and its optical path of Fig. 2 Which describes the optical components, optical function and operation of channel **300**.

Fig. 3(b) illustrates the second measuring channel **400** operating at a different spectral range. In this embodiment, it comprises an external illumination source **50**, means to convey the light **56** to the measuring unit (e.g., a suitable fiber optic, suitable mirrors), a condenser **51**, which directs the radiation onto a beam splitter **52**, a tube lens **53**, a translatable objective **54**, optical window **32** and the wafer's plan **w**. Behind the beam splitter **52** located a suitable detector (e.g., spectrophotometer) **55**. The beam splitter **52** receives a light beam emanating from the light source **50** via the convey means **56** and deflects it toward the wafer **w**, via lenses **53** and **54** and optical window **32**. The reflected light beam (not labeled) is transmitted by lenses **54** and **53**, passes through beam splitter **52** to the detector **55**. It is obvious to a man skilled in the art that other components like concave mirrors etc. may be used as well.

Both channels **300** and **400** are controlled by the control unit **120**, as well as the light sources **10** and **50**.

The movable parts of channels **300** and **400** (e.g., part of channels **300** and **400** or all their components) are mounted together in a single moveable optical head **34** as shown in Fig. 3(a). The optical head **34** can move along the y axis

(normal to the drawing plan) and the z axis (vertical, for focusing in the wafer plan w), and optionally along the x axis.

Regarding the optical windows **31** and **32** (Fig. 3(a)), the integrated tool according to a preferred embodiment of the present invention has two strip-like optical windows, one for the positioning and measuring channel **300** and a second optical window **32** for the measuring channel **400**. Each of which is made of material capable of transmitting the specific electromagnetic waves used in its channel. The width of the optical windows **31** and **32** is determined according to the field of view and numerical aperture of each of the **300** and **400** channels. In order to enable the optical head **34** to reach any point on the wafer w , the lengths of the optical windows **31** and **32** are equal or longer than the wafer's radius, preferably smaller than a wafer's diameter but a little bit bigger than a wafer's radius. In order to meet the demand for as small as possible footprint of the integrated tool, the physical separation d between the optical windows **31** and **32** is set to the possible minimum, such that the two windows are adjacent to each other. Therefore, the linear translation Δx of the supporting means **30**, or alternatively the optical head **34**, along the x axis, should be no more than the distance between the optical windows **31** and **32** centers.

Fig. 4 illustrates a three-dimensional view of an integrated tool according to a preferred embodiment of the present invention. In this embodiment, both channels **300** and **400** are mounted inside a movable optical head **34**. The optical head **34** moves on linear rails **80** along the y axis and above the optical windows **31** and **32** and the wafer w . The motion is performed by a motor **81** which drives a screw **82** connected to the optical head **34** (connection not shown). The motor is controlled by the CU (not shown) and monitored by an encoder **84**. The optical head **34** is connected to the CU by electric wires **85**

and to the external illuminations sources by optical means (e.g., optic fiber) **86**, through which light, electric supply, and data are transferred.

According to a preferred embodiment of the present invention, the integrated apparatus is for monitoring and process control of dielectric layers thickness and composition, e.g., CVD equipment (hereinafter - ITM CVD). Its optical scheme is similar to that presented in Fig. 3(a), where channel **300** serves for positioning and for measuring layers thickness using visible light and channel **400** serves for layer composition measurements and for contamination analysis and is based on infrared optical components.

Reference is now made to Figs. 5(a) and 5(b) which illustrate possible installations of ITM CVD with CVD tools.

Fig. 5(a) illustrates an ITM CVD **65** integrated inside a cluster CVD tools **60** which is composed of several chambers such as the CVD **61** and cooling down **62** chambers. The ITM CVD **65** can be installed into one of the cooling down chambers **62**, or into any other chamber suitable for this purpose.

Fig. 5(b) illustrates a non-cluster CVD equipment **70**. It includes a cassettes load/unload station **71**, a conveyor **72** which moves the wafer from one station to the next station of the CVD sub-processes. The ITM CVD **75** can be installed in the vicinity of the cassettes load/unload station **71**.

According to another preferred embodiment of the present invention, channel **400** of the integrated apparatus is based on UV optical components. Its optical scheme is similar to that presented in Fig. 3(a), where channel **300** serves for positioning using visible light and channel **400** serves for UV measurements.

A reference is made to Fig. 6 which illustrates a method according to the present invention for operating an integrated apparatus which uses at least two different spectral ranges. This method is elucidated with the aid of Figs. 7-9.

As shown in Figs. 7(a) (top view) and 7(b) (side view), the supporting means **30** is located under the sealed enclosure **36**. At the next step, the supporting means **30** accurately moves the wafer **w** by a pre-determined distance $\Delta x/2$ and locates the wafer under the optical window **31** of the positioning channel **300** as shown schematically in Figs. 8(a) and 8(b).

If the wafer **w** is not aligned, pre-alignment can be performed according to any known method such as that which is disclosed in US application No. 09/097,298. Final positioning can be conducted according to any known method such as the method disclosed in US patent No. 5,682,242 based on patterned features. Alternatively, the whole positioning step can be conducted (without rotating the wafer) according to the method disclosed in US patent No. 5,682,242. During the positioning step, the optical head **34** may move along the optical window **31** followed by (or simultaneously) rotation of the wafer **w** by rotation means **33** in order to locate under the optical window **31** any point of the wafer **w**.

When positioning is completed and the predetermined site (defined during recipe preparation) is found, measuring commences. If the spectral range used for measuring is similar to that used for positioning, measuring is conducted with the same channel **300**. However, if spectral range in addition to or other than that used for positioning is needed for measuring or detection, the supporting means **30** accurately moves the wafer **w** by a distance Δx and locates it under the optical window **32** of the measuring channel, and measuring is conducted as shown in Figs. 9(a) and 9(b).

According to another preferred embodiment of the present invention, an accurate x-y stage for the optical head **34** is designed (accurate to a level to be determined). Then an accurate translation along x axis between windows **31**

and **32** is performed, as well as along the y axis, in order to locate the measuring channel **400** above the pre-determined site to be measured.

It should be noted that if y translation of the optical head and rotation means **33** are designed to be accurate enough, once positioning is completed, there is no need for the linear translation of the optical head **34** along the x axis. Instead, the processed positioning data is used by the CU **120** to accurately positioning (by accurate movement according to polar (r , ϕ) coordinates system) the pre-determined site under optical window **32** and under the optical head **34** in a measuring position.

This mode of operation is beneficial in eliminating additional x axis and corresponding Δx movement. However, in this case, a small central area of about $\Delta x/2$ radius can not be reached by both channels.

Actually both modes of operation may be used. When a measurement site is located near the wafer center, the additional Δx movement is needed. However, when other sites located far from the wafer's center are to be measured, only combined rotation of the supporting means and y translation of the optical head are used.

The aforementioned process is repeated when several sites on the wafer w are to be measured. It should be noted that there are cases, in which the whole wafer w is measured (e.g., inspection), i.e., the supporting means **30** directly moves the wafer w under optical window **32** of the measuring channel **400**, skipping over the alignment channel **300**.

The measured data is transferred to the control unit **120** which can instruct the measuring unit **110** itself with respect to its operation (e.g., sampling frequency, sites number to be measured on a wafer). Simultaneously or alternatively, these data can be used for a feedback (or feed forward, depend on the configuration) closed loop control to the processing equipment such as the CVD tools.

According to the present invention, the integrated tool can have more than two optical windows (not shown) for each measuring channel which applies different spectral ranges which require different material to enable the electromagnetic radiation to pass, e.g., an integrated tool using visible, deep UV, Infrared and x-rays illumination and/ or detection. In this case, either the supporting means **30** or the movable head **34**, should have accurate translation means with appropriate motion control to enable locating a pre-determined site on the wafer to be measured under the appropriate measuring channel.

Reference is now made to **Fig. 10A**, which illustrates a further embodiment of the present invention. **Fig. 10A** illustrates an integrated apparatus for monitoring workpiece and for process control in the semiconductor industry, comprising a measuring unit (MU) **110'**, having an optical assembly **OA**. The optical assembly **OA** comprises a measuring channel, an Auto-Focusing and imaging (positioning) optical channel and a positioning X-Y translation unit (as shown in Fig. 1). The measuring channel performs optical measurements such as thickness measurements and/or measurements of optical parameters of semiconductor workpiece having an axis of symmetry e.g. wafer **W**, and the imaging channel could perform positioning and auto-focusing functions. The imaging and measuring channels may be similar to those of the ITM NovaScan 210, for performing measurements at different selected points (hereinafter called measurements sites) on the wafer's surface and for scanning. In order to enable scanning, the optical assembly **OA** comprises movable parts and is provided with an X-Y translation unit (as shown of Fig. 1). The apparatus further comprises appropriate illumination sources, a control unit and a user interface (not shown).

According to this embodiment, for performing thickness measurements, the processed wafer **W** is transported by internal cluster tool robot (not shown) from the cluster working area to the supporting assembly **30'** within the

measuring area. The supporting assembly **30'** is located under a fragmented window composed, in this specific example, from three fragments **31'a**, **31'b** and **31'c**. The fragment **31'a** enables measuring at the measuring sites designated as $S_1 - S_3$ and the two relatively small fragments **31'b** and **31'c** enable measuring at measurements sites designated S_4 and S_5 without additional moving of the wafer **W**. It is readily appreciated, that location of additional fragments of window can be chosen in accordance with desired pre-determined measurement sites.

Reference is now made to **Fig. 10B**, which illustrates still another embodiment of the present invention. According to this embodiment, the supporting assembly **30'** is located under window **31'** and is provided with a rotation drive **33'**. The rotation drive **33'** performs relatively slow rotation of the supporting assembly **30'** along with the supported wafer **W**. Such a rotational movement is slow and therefore does not require additional clamping or other fixation means. It could be provided by relatively simple and cheap wafer handling and rotation assembly, and not by the expensive electrostatic chuck, usually used for wafer clamping.

The preliminary alignment of the wafer **W** can be performed by rotating the wafer and finding its notch or flat. During the rotation step, the optical head may be positioned above the edge portion of the wafer for notch/flat determining. Final alignment can be performed on the base of patterned features according to the US patents Nos. 5,682,242 and 5,867,590 in the name of Nova Measuring Instruments Ltd. Once the desired orientation of the wafer **W** is obtained, the measurement step can be performed. The movable parts of the optical assembly **OA** (i.e., the movable optical head) are moved to the desired measurement sites, which could be recognized using pattern recognition, performing autofocusing procedure during the movement, i.e., dynamic autofocusing. After completing the measurement procedure at the measurements sites available (i.e., those under window), the wafer is rotated in

accordance with the window fragments configuration for measuring further pre-selected measurement sites.

Reference is now made to **Fig. 11**, which illustrates a possible configuration of a window forming part of the apparatus of **Fig. 10B**. The window must be strong enough to maintain the pressure difference between vacuum within the working area of the deposition equipment (CVD) to the atmospheric pressure in the MU. The window also must be transparent to light in the spectral range of the optical measurements, for example in deep ultra-violet range (DUV). In some cases, for example for a 300 mm diameter wafer, it is hardly possible to manufacture a window which will be big enough to cover the whole wafer area, and still will meet those optical and mechanical requirements.

According to the embodiment of **Fig. 11**, the window designated **500** is built in the form of a sector of a circle, covering about 1/3 of the wafer **W** surface (enlarged quadrant), in order to meet above requirements for an ITM apparatus installed in deposition (CVD) equipment of **Figs. 5(a) and 5(b)**. Typical locations of the measuring sites are designated **S₁ – S₅**. In order to provide measurements in sites designated as **S₄** and **S₅**, the wafer **W** should be rotated by 180°. Therefore, only one rotation by rotation drive **33'** should be provided to cover the entire surface of wafer **W**. It is readily appreciated that the apparatus of **Fig. 10** having such configuration of window, may be useful for both typical sizes of wafer, manufactured now, i.e. 200 and 300mm. Thus, a relatively small window surface which covers the entire 200 mm wafer, is useful for a 300 mm wafer when the wafer is handled on rotatable supporting assembly in such a manner that the central and edge portions of the wafer are observable through the window. Indeed, the ratio of 200 mm and 300 mm wafers' surface is $(200/300)^2 = 0.444$, therefore a window which covers an entire 200 mm wafer may be used for about 0.44 part of 300 mm wafer's surface without increasing its thickness.

Reference is now made to **Fig. 12**, which illustrates another possible configuration of a window forming part of the apparatus of **Fig. 10A**. In this embodiment, two relatively small window fragments are added to the fragment of **Fig. 11**. These fragments designated as **502** and **504** provide covering of measurements sites **S₄** and **S₅** without additional rotation of the wafer **W**. It is readily appreciated, that the location of additional window fragments is chosen in accordance with desired pre-determined measurement sites.

In order to provide measurement at any desired point on the wafer **W**, e.g. in sites designated as **S₄** and **S₅**, only a translation system, such as an X-Y stage for the optical monitoring unit, and data and Image Processing unit as shown on **Fig. 1**, **are** needed. It should be noted that another types of translation system, such as, for example (r, φ) could be used.

According to another preferred embodiment, as shown in **Fig. 13**, the window designated **506** has a rectangle shape, covering part of the wafer **W** surface. Typical locations of the measuring sites are designated **S₁ – S₅**. In order to provide measuring of the entire wafer's surface, such as in sites designated **S₃** and **S₅**, the wafer should be rotated by 90°. Such a rotational movement is slow and could be provided by a relatively simple and cheap wafer handling and rotation assembly. When the length **D** of the window **506** is equal to the diameter of the wafer (as shown in **Fig. 13**), only one 90° rotation is sufficient to provide measurements of almost the entire wafer. It should be noted, that a window having a width **a** equal to 200 mm enabling measuring on entire 200 mm wafer and is quite good for measuring a 300 mm wafers with additional rotation thereof.

A reference is now made to **Fig. 14**, which illustrates still another configuration of fragmented optical window in accordance with another preferred embodiment of the invention. Such a configuration enables measuring on multiple sites over the whole wafer's **W** surface without additional rotation of the wafer. The optical window comprises three separate fragments designated

506a- 506c. The central strip like fragment **506a** is located above the central portion of the wafer and provides covering of three commonly used measurements sites $S_1 - S_3$. The width of this fragment is determined according to the field of view and to the numerical aperture of the measuring and positioning (pattern recognition) channel. The length of fragment **506a** is equal or slightly longer than the wafer's diameter. Two (in this case) additional fragments designated as **506b** and **506c** provide covering of measurement sites $S_4 - S_9$ without additional rotation of the wafer **W**. These fragments have a bent strip-like shape and cover peripheral portions of the wafer. The width of these fragments is also determined according to the field of view and the numerical aperture of the measuring and positioning (pattern recognition) channel.

In order to enable measurements at predetermined selected sites on a workpiece surface, the window configuration should allow for alignment and autofocusing procedures.

In order to provide measuring of desired sites, fine alignment can be performed according to the above-mentioned US patents Nos. 5,682,242 and 5,867,590. Wafers usually have an array of generally perpendicular grid lines on its surface and a plurality of directional features. The method disclosed in the above patents, is based on the following steps a) determining the directions of the grid lines relative to the direction of a reference coordinate system, b) detecting a grid junction and a direction of one of the directional features, c) thereby providing a location of the grid junction in the reference coordinate system. Alternatively, an asymmetrical directional feature is detected and its location in the reference coordinate system is determined. Detecting of a direction of the asymmetrical directional feature is based on information on the reference coordinate system orientation with respect to the directions of the grid lines and the distance of the asymmetrical feature from a geometrical center of the surface. The workpiece (e.g. wafer) could be then positioned in accordance with the provided location of the grid junction. The size of the window fragments is designed to be large enough for performing the described

procedure for positioning a workpiece and for determining a location on the its surface.

It should be noted that autofocusing technique could be used, e.g. the technique disclosed in US Patent No. 5,604,344 in the name of Nova Measuring Instruments Ltd. and incorporated herein by reference. Dynamic autofocusing is utilized when it is desired to keep the object permanently in focus while moving relative to the objective lens. These methods are common in automatic optical monitoring systems when it is necessary to inspect or measure a large object surface within a short period of time. The object is continually being scanned and the object typically has a two-dimensional pattern on it. In such cases, stationary autofocusing methods do not function properly since the movement of the object and its pattern affects the sensing of the focus and the received image of the object is blurred. The above-mentioned patent discloses an autofocusing technique, using one or two pattern projected onto the object surface and their imaging onto CCD. In contrast to the object's pattern, the image of the projected pattern is fixed and does not move with respect to the objective lens and the CCD detector. Thus, the image of the pattern strongly contrasts with that of the object and the sharpness of the pattern can be determined. For example, a gray level histogram, plotting number of pixels at each gray level of the received image, can be generated and the image sharpness can be defined as a function of gray level distribution.

Since the disclosed dynamic autofocusing technique performs the autofocusing procedure during the movement, the size of the window fragments should be large enough to enable desired autofocusing.

For example, after completing the measurement procedure in measurement sites covered by window fragment **506a** (of **Fig. 14**), the optical head is transferred to the central window's fragment **506b** and then transferred to the measurement site **S₄** performing autofocusing procedure while moving within this window fragment.

A typical width of the strip-like fragments is greater than 30 mm.

It should be noted that two or more fragmented windows having different spectral transparency characteristics could be used. In that case, the supporting means should perform appropriate X-Y movement of the wafer like in the previous embodiment in addition to the rotational movement .

It is readily appreciated that the window fragments configuration could be designed in accordance with specific measurement or inspection technique defined by the customer.

It is readily appreciated, that the location of additional fragments of window is chosen in accordance with desired pre-determined measurement sites

While specific embodiments of the present invention had been described for the purpose of illustration they do not mean to limit the scope of the invention. It will be understood that skilled persons may carry the invention into practice with many modifications, variations and adaptations, without departing from its spirit or exceeding the scope of the claims.

CLAIMS

- 1) An integrated apparatus for optical monitoring of semiconductor workpiece for process control in the semiconductor production process, comprising;

a supporting assembly for supporting said workpiece

an optical monitoring unit accommodated opposite the surface of said workpiece and separated therefrom by an optical window, said optical monitoring unit is mounted for reciprocating movement within a plane parallel to said window for monitoring at least one desired parameter of said semiconductor workpiece and having a pattern recognition and an auto-focusing utilities;

wherein said optical window comprises one or a plurality of relatively small window fragments located in pre-determined locations to enable observation of desired pre-determined portions of said workpiece,

and wherein the size and shape of said window fragments are selected according to the requirements of transparency in a pre-determined spectral range, mechanical strength and ability of pattern recognition and auto-focusing.

- 2) Integrated apparatus according to claim 1 wherein said desired portions of the workpiece include the center and part of the edge of said workpiece.
- 3) Integrated apparatus according to claim 2 wherein at least one of said optical window fragments is of a circle's sector shape.

- 4) Integrated apparatus according to claim 2 wherein at least one of said optical window fragments is of a rectangular shape.
- 5) Integrated apparatus according to claims 4 wherein said window fragments comprise at least one additional window fragment having a bent strip-like shape around the workpiece' edge
- 6) Integrated apparatus according to claim 1 wherein said optical monitoring unit comprising a spectrophotometer.
- 7) Integrated apparatus according to claim 1 wherein said optical monitoring unit comprising an ellipsometer.
- 8) Integrated apparatus according to claim 1 wherein said semiconductor workpiece is a wafer.
- 9) An integrated apparatus according to claim 1 for optical monitoring semiconductor workpiece having an axis of symmetry, wherein said supporting assembly is mounted for substantially slow rotation.
- 10) A method for optical monitoring semiconductor workpiece having an axis of symmetry for process control in the semiconductor production process comprising the steps of;

optical scanning the workpiece using movable optical unit through optical window designed as a plurality of relatively small fragments located in pre-determined locations to enable observation of desired portions of the workpiece, wherein the size and shape of said fragments being selected

according to the requirements of transparency in the pre-determined spectral range, mechanical strength and ability of pattern recognition and auto-focusing;

and defining at least one desired parameter of said semiconductor workpiece at said desired portions of the.

- 11) Method for optical monitoring semiconductor workpiece according to claim 10 wherein said desired portions of the workpiece include the center and part of the edge of said workpiece.
- 12) Method for optical monitoring semiconductor workpiece according to claim 10 further comprising rotation of said workpiece by a pre-determined angle.
- 13) Method for optical monitoring semiconductor workpiece according to claim 10 wherein the track of said optical scanning is designed in such manner that enables pattern recognition and autofocusing.
- 14) Method for optical monitoring semiconductor workpiece according to claim 10 wherein said workpiece has a multi-layer structure and at least one desired parameter is a thickness of at least one of the workpiece' layers.
- 15) Method for optical monitoring semiconductor workpiece according to claim 14 wherein said optical scanning includes measuring of spectral characteristics of light response of the scanned portions of the workpiece.

ABSTRACT

The present invention relates to an integrated apparatus for optical monitoring of semiconductor workpiece for process control in the semiconductor production process. Said apparatus comprises a supporting assembly for supporting said workpiece and an optical monitoring unit accommodated opposite the surface of said workpiece and separated therefrom by an optical window. Said optical monitoring unit is mounted for reciprocating movement within a plane parallel to the window for monitoring at least one desired parameter of said semiconductor workpiece and having a pattern recognition and an auto-focusing utilities; and said optical window comprises one or a plurality of relatively small window fragments located in pre-determined locations to enable observation of desired pre-determined portions of said workpiece. The size and shape of said window fragments are selected according to the requirements of transparency in a pre-determined spectral range, mechanical strength and ability of pattern recognition and auto-focusing. The present invention further relates to a method for monitoring semiconductor workpiece through an optical window which is comprised of one or a plurality of relatively small window fragments.

[illegible]

FIGURE 3b

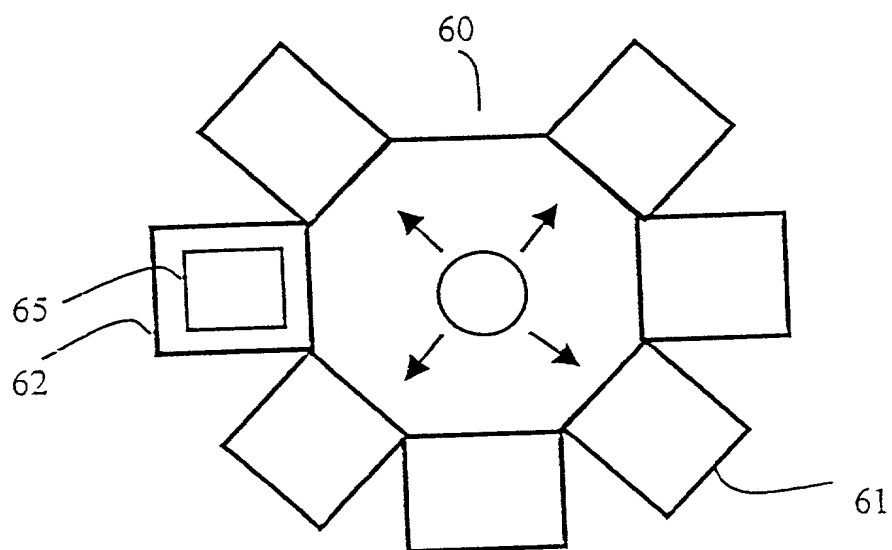


FIGURE 5a

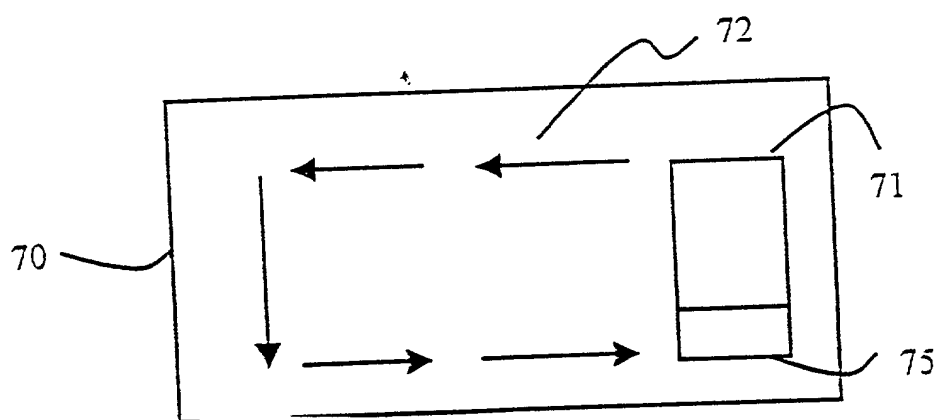


FIGURE 5b

```

graph TD
    Start([New Wafer is placed on supporting plate]) --> PositioningChannel[The wafer is located under positioning channel]
    PositioningChannel --> Positioning[Positioning]
    RecipePrep[Recipe Preparation] --> Positioning
    Positioning --> OpticalWindow[Site to be measured is under optical window of positioning]
    OpticalWindow --> Decision1{Is measuring conducted by similar spectral range?}
    Decision1 -- YES --> Measuring[Measuring]
    Measuring --> Decision2{Is the same site to be measured by the other optical channel (which is not the positioning channel)?}
    Decision2 -- YES --> Decision1
    Decision2 -- NO --> Decision3{Are all sites Measured?}
    Decision1 -- NO --> OtherChannel[The Wafer is located under the optical window of the other optical channel]
    OtherChannel --> Measurement[Measurement]
    Measurement --> Decision3
    Decision3 -- NO --> Positioning
    Decision3 -- YES --> PostProcessing[(post) data processing]
    PostProcessing --> ProcessEquipment[Process equipment]
    PostProcessing --> Released[Wafer is released]
    Released --> Start
  
```

FIGURE 6

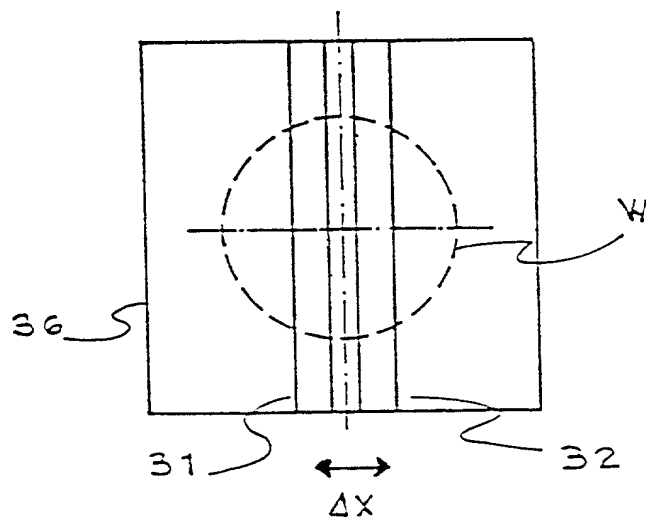


FIGURE 7a

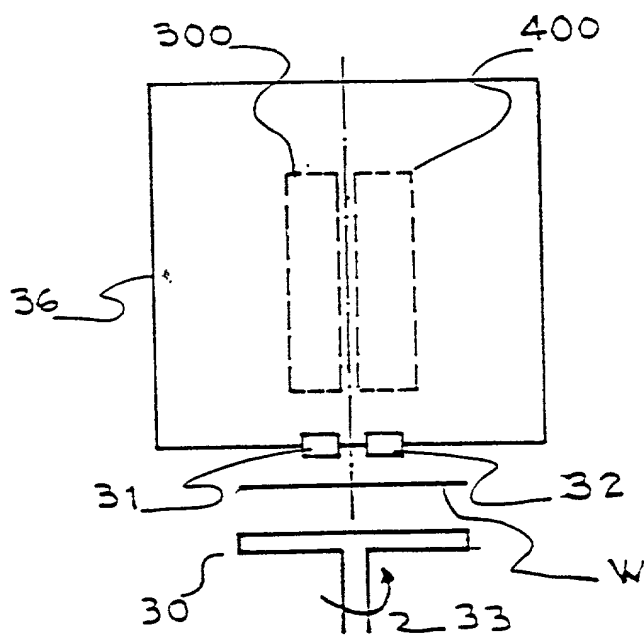


FIGURE 7b

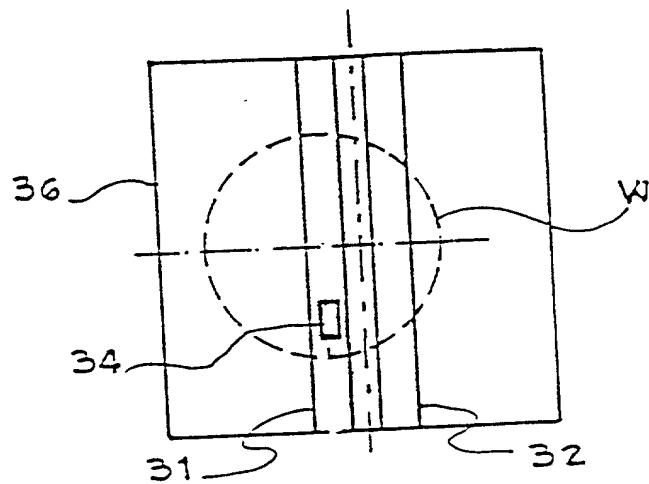


FIGURE 8a

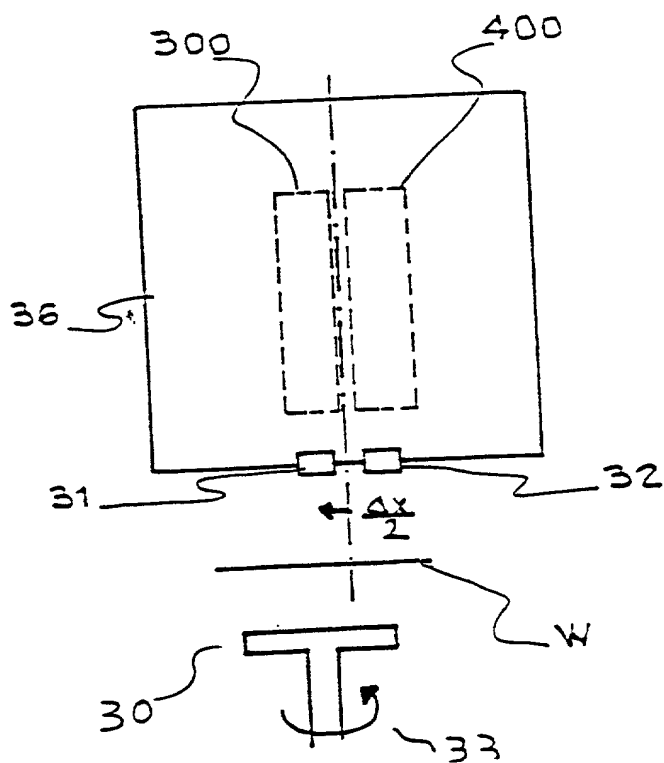


FIGURE 8b

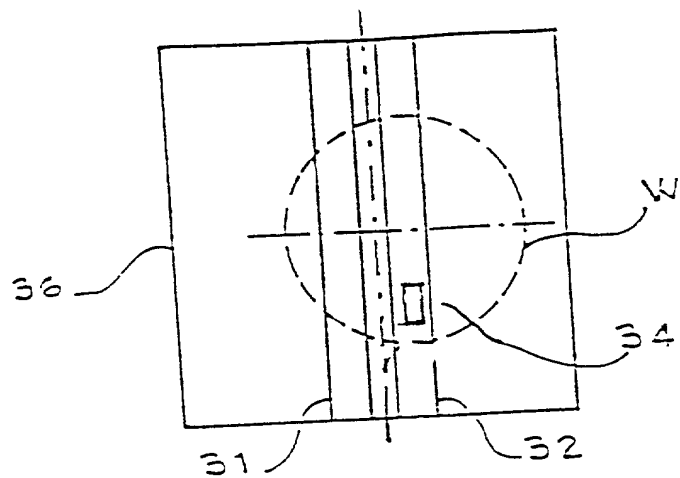


FIGURE 9a

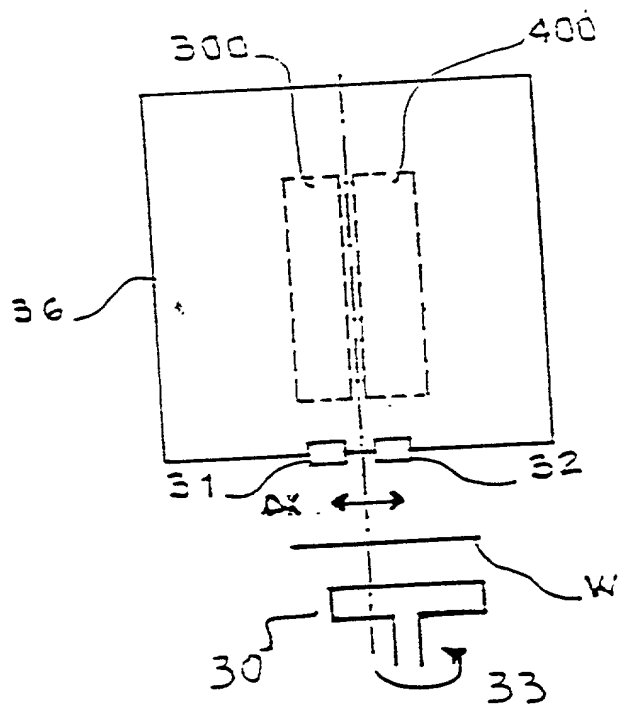


FIGURE 9b

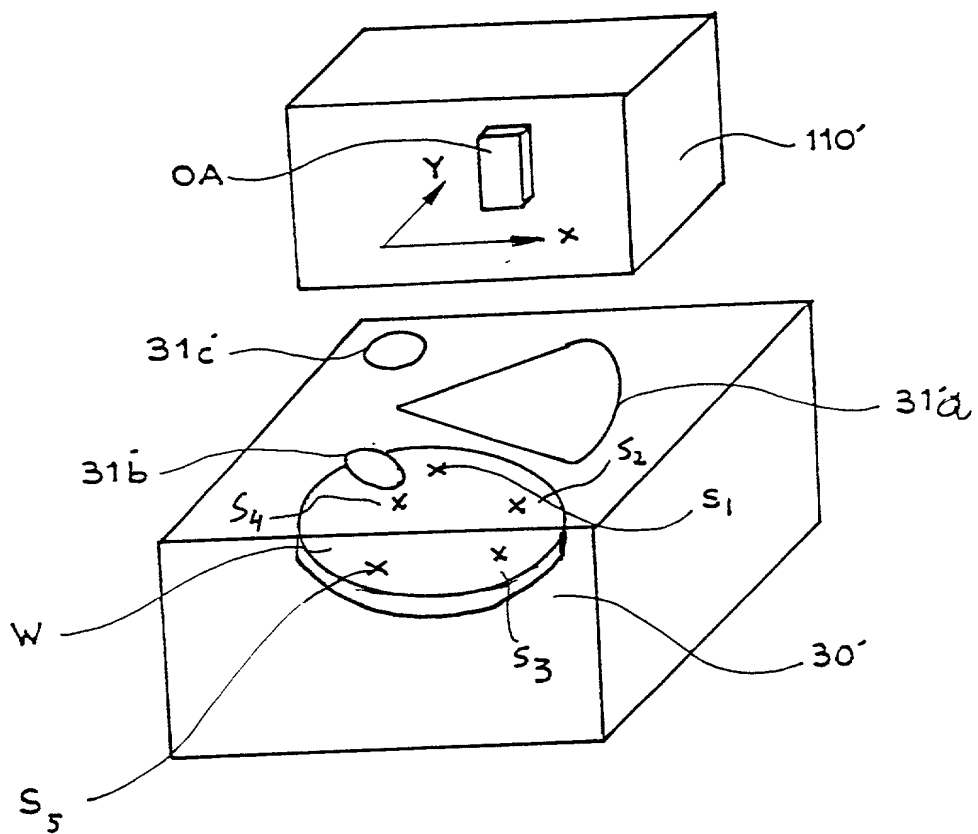


Fig 10 A

	1990-1991	1991-1992	1992-1993	1993-1994	1994-1995	1995-1996	1996-1997	1997-1998	1998-1999	1999-2000	2000-2001	2001-2002	2002-2003	2003-2004	2004-2005	2005-2006	2006-2007	2007-2008	2008-2009	2009-2010	2010-2011	2011-2012	2012-2013	2013-2014	2014-2015	2015-2016	2016-2017	2017-2018	2018-2019	2019-2020	2020-2021	2021-2022	2022-2023	2023-2024	2024-2025	2025-2026	2026-2027	2027-2028	2028-2029	2029-2030	2030-2031	2031-2032	2032-2033	2033-2034	2034-2035	2035-2036	2036-2037	2037-2038	2038-2039	2039-2040	2040-2041	2041-2042	2042-2043	2043-2044	2044-2045	2045-2046	2046-2047	2047-2048	2048-2049	2049-2050	2050-2051	2051-2052	2052-2053	2053-2054	2054-2055	2055-2056	2056-2057	2057-2058	2058-2059	2059-2060	2060-2061	2061-2062	2062-2063	2063-2064	2064-2065	2065-2066	2066-2067	2067-2068	2068-2069	2069-2070	2070-2071	2071-2072	2072-2073	2073-2074	2074-2075	2075-2076	2076-2077	2077-2078	2078-2079	2079-2080	2080-2081	2081-2082	2082-2083	2083-2084	2084-2085	2085-2086	2086-2087	2087-2088	2088-2089	2089-2090	2090-2091	2091-2092	2092-2093	2093-2094	2094-2095	2095-2096	2096-2097	2097-2098	2098-2099	2099-2100	2100-2101	2101-2102	2102-2103	2103-2104	2104-2105	2105-2106	2106-2107	2107-2108	2108-2109	2109-2110	2110-2111	2111-2112	2112-2113	2113-2114	2114-2115	2115-2116	2116-2117	2117-2118	2118-2119	2119-2120	2120-2121	2121-2122	2122-2123	2123-2124	2124-2125	2125-2126	2126-2127	2127-2128	2128-2129	2129-2130	2130-2131	2131-2132	2132-2133	2133-2134	2134-2135	2135-2136	2136-2137	2137-2138	2138-2139	2139-2140	2140-2141	2141-2142	2142-2143	2143-2144	2144-2145	2145-2146	2146-2147	2147-2148	2148-2149	2149-2150	2150-2151	2151-2152	2152-2153	2153-2154	2154-2155	2155-2156	2156-2157	2157-2158	2158-2159	2159-2160	2160-2161	2161-2162	2162-2163	2163-2164	2164-2165	2165-2166	2166-2167	2167-2168	2168-2169	2169-2170	2170-2171	2171-2172	2172-2173	2173-2174	2174-2175	2175-2176	2176-2177	2177-2178	2178-2179	2179-2180	2180-2181	2181-2182	2182-2183	2183-2184	2184-2185	2185-2186	2186-2187	2187-2188	2188-2189	2189-2190	2190-2191	2191-2192	2192-2193	2193-2194	2194-2195	2195-2196	2196-2197	2197-2198	2198-2199	2199-2200	2200-2201	2201-2202	2202-2203	2203-2204	2204-2205	2205-2206	2206-2207	2207-2208	2208-2209	2209-2210	2210-2211	2211-2212	2212-2213	2213-2214	2214-2215	2215-2216	2216-2217	2217-2218	2218-2219	2219-2220	2220-2221	2221-2222	2222-2223	2223-2224	2224-2225	2225-2226	2226-2227	2227-2228	2228-2229	2229-2230	2230-2231	2231-2232	2232-2233	2233-2234	2234-2235	2235-2236	2236-2237	2237-2238	2238-2239	2239-2240	2240-2241	2241-2242	2242-2243	2243-2244	2244-2245	2245-2246	2246-2247	2247-2248	2248-2249	2249-2250	2250-2251	2251-2252	2252-2253	2253-2254	2254-2255	2255-2256	2256-2257	2257-2258	2258-2259	2259-2260	2260-2261	2261-2262	2262-2263	2263-2264	2264-2265	2265-2266	2266-2267	2267-2268	2268-2269	2269-2270	2270-2271	2271-2272	2272-2273	2273-2274	2274-2275	2275-2276	2276-2277	2277-2278	2278-2279	2279-2280	2280-2281	2281
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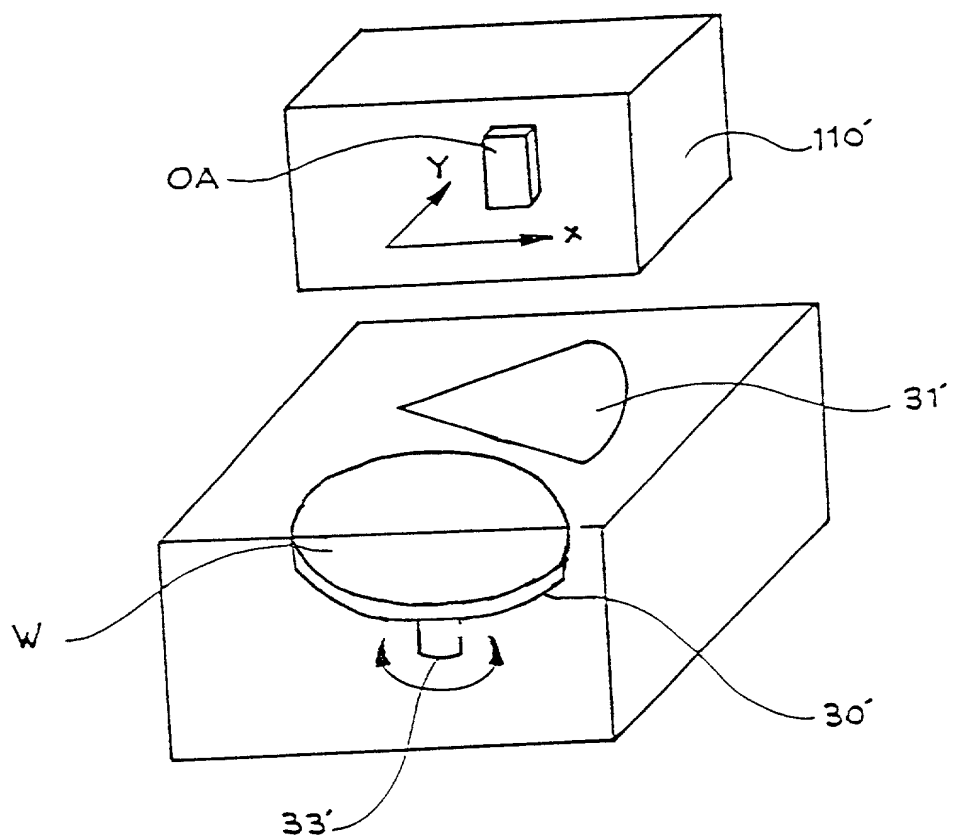


Fig 10 B

